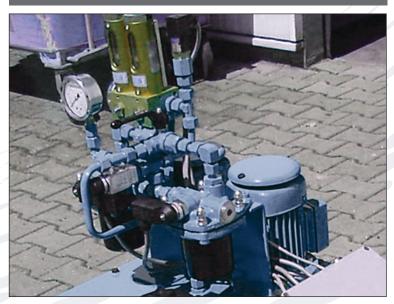


# PRESSURE-FILTERS PH



#### APPLICATION EXAMPLE



### MATERIALS

Head: Aluminium alloy

Bowl: Steel

Bypass valve: Polyammide

Seals: NBR Nitrile

Indicator housing: Brass

#### PRESSURE (ISO 10771-1:2002)

Max working: 2 MPa (20 bar)

Test: 4 MPa (40 bar)

Bursting: 6 MPa (60 bar)

Collapse, differential for the filter element (ISO 2941): 300 kPa (3 bar)

# BYPASS VALVE

Setting: 170 kPa (1,7 bar) ± 10%

## WORKING TEMPERATURE

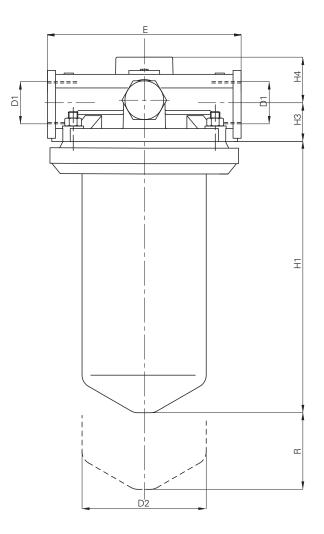
From -25° to +110° C

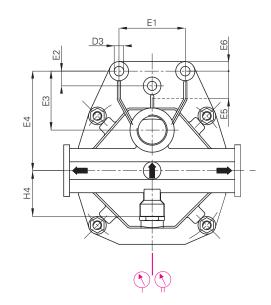
#### COMPATIBILITY (ISO 2943:1999)

Full with fluids: HH-HL-HM-HV-HTG (according to ISO 6743/4) For fluids different than the above mentioned, please contact our Sales Department.









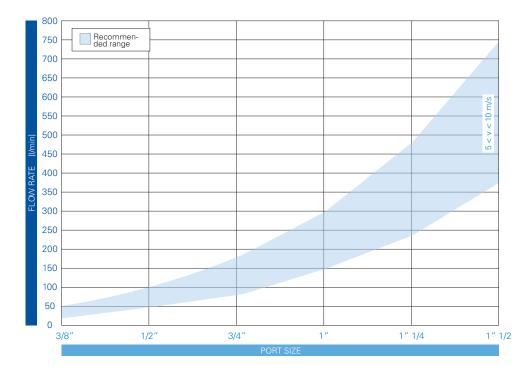
FILTER HOUSING																
	D1	D2	D3	Е	E1	E2	E3	E4	E5	<b>E6</b>	H1	H2	НЗ	H4	R	kg
FPH31	3/8" - 1/2" M18 x 1,5	81	8,5	114	50	-	42	70	15	10	114	44	19	27	20	1,3
FPH40	3/4" - 1"	114	10,5	150	50	-	50	85	12	13	204	58	30	35	20	3,2
FPH50	1″ 1/4	156	13	240	90	20	80	135	56	13	180	62	38	45	25	6,1
FPH52	1" 1/2	156	13	240	90	20	80	135	56	13	250	62	38	45	25	6,8

	ТҮРЕ					
	F = FILTER COMPLETE	F	F	F	F	7
	B = FILTER HOUSING	B	В	В	В	-
H	FAMILY, NOMINAL SIZE & LENGTH			2		ELEMENT E
		31	40	50	52	FAMILY B A
	PORTTYPE	0.			02	SIZE & LENGTH
	B = BSP thread	В	В	В	В	
	N = NPT thread	<u>N</u>	N	N	N	-
	M = metric thread (only M03)	M	-	-		-
	PORT SIZE	141	1	1		
	03 = 3/8"	03	-	-		7
	03 = 3/3 04 = 1/2"	03	-	-		-
	04 = 1/2 06 = 3/4"	-	06			
	08 = 1"		08	-		-
	10 = 1" 1/4			10		
	$10 = 1^{-1} \frac{1}{4}$ $12 = 1^{-1} \frac{1}{2}$		-	-	12	
	12 - 1 - 1/2 18 = M18 x 1.5	- 18	-	-	- 12	
	B BYPASS VALVE	10	I			
		В	в	В	в	
	B = 170 kPa (1,7 bar)	В	В	В	В	
	SEALS			1		SEALS
	N = NBR Nitrile	N	N	N	N	N = NBR
	F = FKM Fluoroelastomer	F	F	F	F	F = FKM
	FILTER MEDIA					FILTER MEDIA
	FA = fiber $5 \mu m_{(c)} \beta > 1.000$	FA	FA	FA	FA	$FA = fiber 5 \mu m_{(c)}$
	$FB = fiber 7 \mu m_{(c)} \beta > 1.000$	FB	FB	FB	FB	$FB = fiber 7 \mu m_{(c)}$
	FC = fiber $12 \mu m_{(c)} \beta > 1.000$	FC	FC	FC	FC	FC = fiber $12 \mu m_{(c)}$
	FD = fiber 21 $\mu$ m <sub>(c)</sub> $\beta$ >1.000	FD	FD	FD	FD	$FD = fiber \ 21 \ \mu m_{(c)}$
	CC = cellulose $10 \mu m \beta > 2$	CC	CC	CC	CC	$CC = cellulose 10 \mu m$
	CD = cellulose $25 \mu m \beta > 2$	CD	CD	CD	CD	$CD = cellulose 25 \mu m$
	ME = metal wire mesh 60 $\mu$ m	ME	ME	ME	ME	ME = w. mesh $60\mu$ m
	MF = metal wire mesh 90 $\mu$ m	MF	MF	MF	MF	MF = w. mesh $90\mu$ m
	CLOGGING INDICATORS					
	03 = port, plugged	03	03	03	03	When the filter is ordered
	5B = visual differential 1,3 bar (130 kPa)	5B	5B	5B	5B	with FKM seals, the first digit of the indicator code is a letter
	6B = electrical differential 1,3 bar (130 kPa)	6B	6B	6B	6B	(please see page 182 - 183).
	7B = indicator 6B with LED	7B	7B	7B	7B	
	T0 = elect. diff. 1,3 bar (130 kPa) with thermostat 30°C	TO	то	TO	T0	7
		0R	0R	0R	0R	7
	0R = 1/8" predisposition		-		31	
	0R = 1/8" predisposition 31 = pressure gauge	31	31	31	J 31	
		31 P1	31 P1	31 P1	91 P1	
X	31 = pressure gauge P1 = SPDT, pressure switch	÷.	*.			
X	31 = pressure gauge	÷.	*.			N.B. Indicator series 70

FILTER ELEMENT								
	Α	В	С	kg	Media F+	Area (cm <sup>2</sup> ) Media C+	Media M+	
ERA31	70	28	93	0,20	620	990	460	
ERA40	99	40	178	0,60	3.010	3.390	1.600	0
ERA50	130	63	148	1,00	4.140	4.360	2.550	
ERA52	130	63	208	1,35	6.190	6.520	3.000	

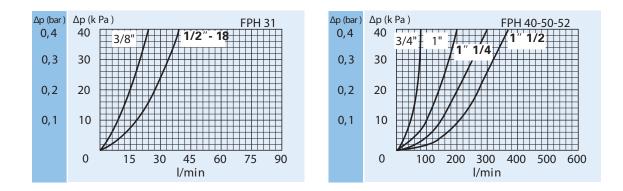
#### FLUID SPEED

when selecting the filter size, we suggest to consider also the max recommended fluid speed (in pressure lines normally 5 < v < 10 m/s).



#### PRESSURE DROP CURVES (Ap)

The "Assembly Pressure Drop ( $\Delta p$ )" is obtained by adding the pressure drop values of the Filter Housing and of the Clean Filter Element corresponding to the considered Flow Rate and it must be lower than 50 kPa (0,5 bar).



#### FILTER HOUSING PRESSURE DROP

(mainly depending on the port size)

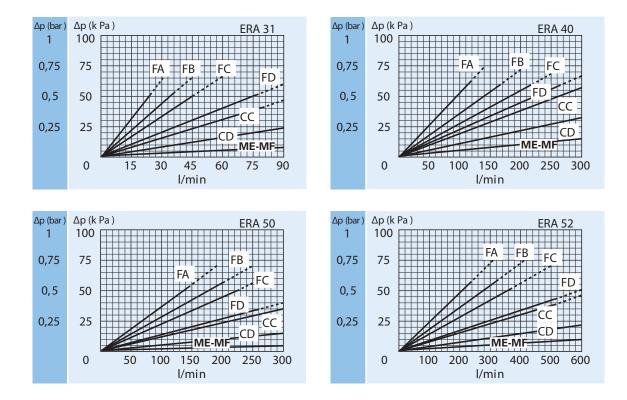
PRESSURE FILTERS

#### PRESSURE DROP CURVES (Ap)

The "Assembly Pressure Drop ( $\Delta p$ )" is obtained by adding the pressure drop values of the Filter Housing and of the Clean Filter Element corresponding to the considered Flow Rate and it must be lower than 50 kPa (0,5 bar).

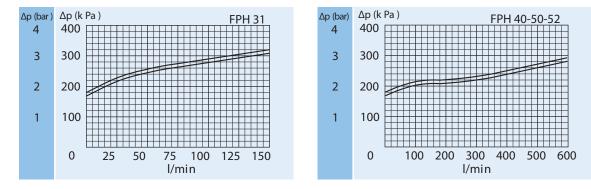
#### CLEAN FILTER ELEMENT PRESSURE DROP WITH F+ AND C+ MEDIA

(depending both on the internal diameter of the element and on the filter media)



#### **BYPASS VALVE PRESSURE DROP**

When selecting the filter size, these curves must be taken into account if it is foreseen that any flow peak is to be absorbed by the bypass valve, it also must be of proper configuration to avoid pressure peaks. The valve pressure drop is directly proportional to fluid specific gravity.



N.B. All the curves have been obtained with mineral oil having a kinematic viscosity 30 cSt and specific gravity 0,9 kg/dm<sup>3</sup>; for fluids with different features, please consider the factors described in the first part of this catalogue.



**CLOGGING INDICATOR** A visual or visual-electrical differential indicator is available as an option and allows monitoring of the element conditions, giving an exact indication of the right time to replace the element.

#### FLEXIBILITY OF MOUNTING

A second outlet, usually plugged, provides an optional mounting configuration allowing a common PH series unit to be used on variety of applications.

# "LONG LIFE" FILTER ELEMENT

The filter elements are designed with a very large filter area giving a highest dirt holding capacity.

# STRONG CONSTRUCTION

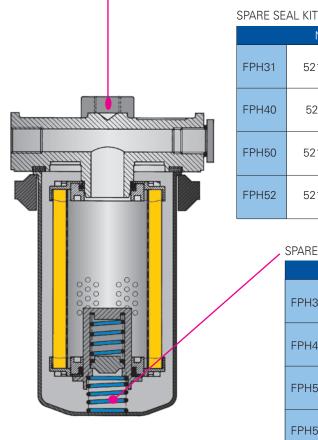
The materials and the design ensure a superior resistance to fatigue even at working pressures up to 2000 kPa (20 bar).

#### NO LEAKS

The end caps with captive O-rings ensure a perfect seal between filter element and housing.

 $\bigcirc$ Differential CLOGGING INDICATOR For further technical informations and other options see page 182-183



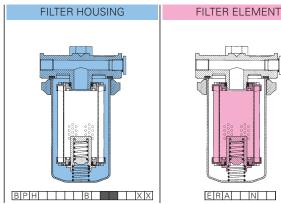


NBR FKM 521.0006.2 521.0075.2 FPH31 FPH40 521.0007.2 521.0076.2 FPH50 521.0008.2 521.0077.2 FPH52 521.0008.2 521.0077.2

# SPARE SPRING

FPH31	008.0149.1
FPH40	008.0048.1
FPH50	008.0094.1
FPH52	008.0094.1

SPARE PARTS ELEMENTS (For filling up see table "Ordering and option chart")





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